

Validation and comparison of 2D and 3D numerical simulations of flow in simplex nozzles

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Abstract

Numerical simulations of pressure swirl atomizers are computationally expensive due to transient and multiphase flow behavior. In this study, 2D and 3D VOF simulations are performed for a geometry which has high swirl chamber length-to-diameter ratio of 1.33. discharge coefficient (CD) and spray angle values are compared to the experimental data. Moreover, a benchmark study is conducted between 2D and 3D methods in terms of accuracy, computational cost and flow variables such as orifice exit axial and tangential velocity. The simulations are performed using a hybrid RANS-LES approach, IDDES model. It is observed that 2D simulation has lower accuracy in the validation parameters such as discharge coefficient and spray angle as compared to the 3D simulation. The main reason for 2D simulation inaccuracy might be the tangential port inlet effects and wrong estimation of the loss of swirl inside the swirl chamber. On the other hand, 2D simulations have approximately 1000 times lower computational cost than 3D simulations.

Keywords

VOF, pressure-swirl, simplex, CFD.

Introduction

Pressure swirl atomizers (PSA) are used to generate small liquid particles by ejecting the bulk liquid through a small exit orifice. Swirl motion is generally obtained by tangential inlet ports and converted into radial momentum after exiting the nozzle. In this way, higher spray angles are achieved compared to plain-orifice nozzles [1]. Pressure drop and spray angle of the atomizer highly depend on the design of the internal geometrical features [2,3]. Eulerian multiphase flow simulations are conducted to estimate the pressure drop and spray angle for a certain mass flow rate. This helps the designer to obtain a nozzle at a specific discharge coefficient (CD-Eq.1) and spray angle. However, if the estimations are far away from the experimental values designs can be misleading or number of design iterations might increase. CD and spray angle of the nozzles can be estimated using 2D axisymmetric swirl approach or full sector 3D simulations. Transient simulations are generally preferred due to unstable flow behavior. 2D method is applied due to its significantly lower computational cost compared to 3D method.

Various approaches have been used to model liquid-gas interface and turbulence in the flow field. One of the most common method is VOF method and it is applied by representing each cell by a volume fraction [4-7]. Volume fraction values are calculated via solving transport equations for the phases. Generally, either geometric reconstruction or compressive schemes such as modified HRIC (high resolution interface capturing) are used for volume fraction discretization [8,9]. Geometric reconstruction is generally preferred for sharper liquid-gas interface but with a higher computational cost. On the other hand, reasonably low diffusion at the phase interface can be obtained for a lower cost with modified HRIC scheme.

In previous studies, turbulence modelling is mainly focused on laminar, RSM models and LES approaches. Eddy-viscosity models generally fail to predict to capture main flow characteristics such as CD and spray angle [10]. Laminar modelling is applied with the assumption of stabilization effect of streamline curvature inside the atomizer [5]. Moreover, three dimensional laminar simulations were conducted by Razeghi and Ertunç for the investigation of internal flow and initial phase of the atomization [7]. Ibrahim et. al. implemented the RSM model to capture highly anisotropic swirling flow inside the atomizer [11]. Hansen et. al. used LES and laminar models and compared the mean and fluctuating velocity components inside the nozzle [12].

In this study, a hybrid RANS-LES approach IDDES (Improved Delayed Detached Eddy Simulation) is used along with the VOF method. Experiments conducted for a PSA and CD and spray angle values are validated against the experimental data. Finally, 2D and 3D methods are compared in terms of accuracy in validation parameters and computational cost of the simulations.

Material and Methods

Plexi-glass nozzle designed for the experiments and simulations has 1.33 L_s/D_s ratio, and 0.5 l_o/d_o ratio. Geometric parameters are defined in Fig. 1 and listed in Table 1.

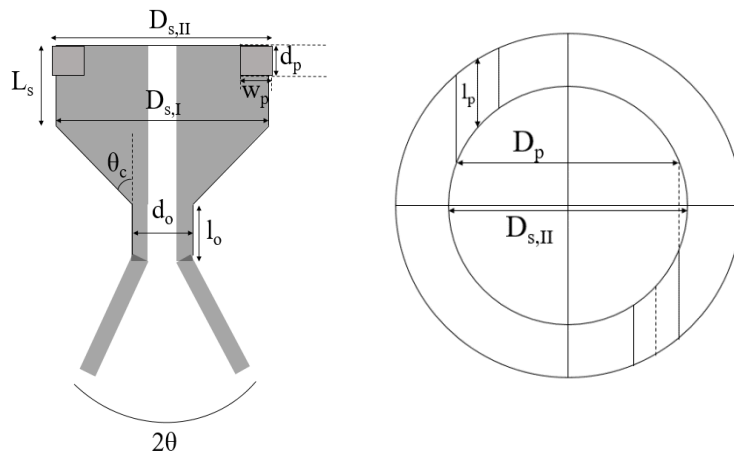


Figure 1. Nozzle geometric parameters specifications

Table 1. Nozzle geometric parameters

Number of ports	2	Inlet port outer diameter, D_p (mm)	17.5
Inlet port width, w_p (mm)	4.5	Swirl chamber diameter I, $D_{s,I}$ (mm)	17.5
Inlet port depth, d_p (mm)	4.5	Swirl chamber diameter II, $D_{s,II}$ (mm)	18.5
Orifice diameter, d_o (mm)	5	Swirl chamber length, L_s (mm)	23.3
Orifice length, l_o (mm)	2.5	Swirl chamber contraction angle, θ_c ($^\circ$)	45
Inlet port length, l_p (mm)	6.75		

Mass flow is measured using ABB FEP311 electromagnetic flow meter and ABB 261 GS pressure transducer is used for pressure measurements. CD is calculated based on Eq. 1 and the uncertainty due to measurement and production errors is approximated as $\pm 2\%$.

$$CD = \frac{\dot{m}}{A_o \sqrt{2\Delta P \rho_{liq}}} \quad Eq. (1)$$

Ansys Fluent 18.2 is used for the simulations. Implicit VOF scheme is selected and global courant number limit is set to 1. CSF (Continuum Surface Force) model is preferred using a constant surface tension value of 0.072 N/m for water [13]. For turbulence closure, IDDES model is used [14]. Bounded central differencing is applied for the discretization of momentum equations. Moreover, bounded second order implicit scheme is used for temporal discretization. Modified HRIC is preferred for volume fraction discretization.

For 2D and 3D simulations, velocity-inlet and pressure outlet boundary conditions are applied. Velocity components and corresponding inlet slot lengths are calculated for 2D simulations. The method used to calculate the radial and tangential velocities at the inlet is based on Ibrahim's study [11]. 2D axisymmetric solution includes the swirl motion whereas gradients in the circumferential direction are zero. In 3D simulations, axial velocity is set for the desired mass flow rate. Inlet fluctuations are defined using vortex method.

Grids are generated using Ansys Meshing 2020R1. Fully structured grids are used for 2D and 3D simulations. Grid specifications are based on Menter's study on hybrid RANS-LES best practices [15]. In Fig. 2, 2D the mesh is shown. The grid consists of approximately 30000 elements. Half orifice has 60 layers parallel to the axis. The mesh is generated so that y^+ values at the orifice region are approximately 2-2.5.

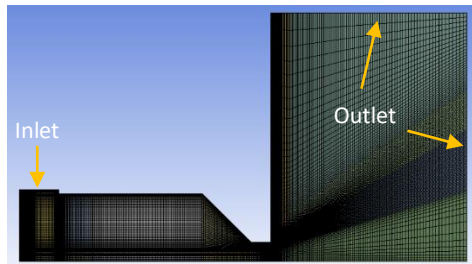


Fig. 2 2D structured grid

Baseline 3D mesh is generated based on orifice y^+ values of 2-2.5, and 120 division in circumferential direction. Additionally, axial density is arranged based on achieving less than 5 aspect ratio in the free stream. 3D mesh structure is shown in Fig. 3.

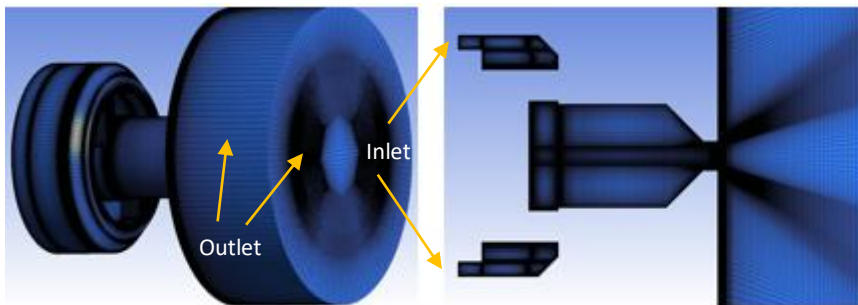


Figure 3. 3D structured grid

Governing equations for the continuity, momentum and volume fraction are shown in Eq. 2-9 [9,13,16-17].

$$\frac{\partial}{\partial t} \int_V \rho dV + \oint \rho \mathbf{U} \cdot \mathbf{n} dA = 0 \quad \text{Eq. (2)}$$

$$\frac{\partial}{\partial t} \int_V \rho \mathbf{U} dV + \oint \rho \mathbf{U} \otimes \mathbf{U} \cdot \mathbf{n} dA = - \oint P \mathbf{n} dA + \oint \mu \nabla \mathbf{U} \cdot \mathbf{n} dA + \int_V f_s dV + \int_V \rho \mathbf{g} dV \quad \text{Eq. (3)}$$

$$f_s = \sigma_{ij} \frac{\rho \kappa_i \nabla \alpha_i}{\frac{1}{2}(\rho_i + \rho_j)} \quad \text{Eq. (4)}$$

$$\frac{\partial}{\partial t} \int_V \alpha_i dV + \oint \alpha_i \mathbf{U} \cdot \mathbf{n} dA = 0 \quad \text{Eq. (5)}$$

$$\rho = \sum_{p=1}^n \alpha_i \rho_i \quad \text{Eq. (6)}$$

$$\mu = \sum_{p=1}^n \alpha_i \mu_i \quad \text{Eq. (7)}$$

Adopting the Reynolds decomposition for the velocity and pressure, as $\mathbf{U}(t) = \bar{\mathbf{U}} + \mathbf{u}(t)$ and

$P(t) = \bar{P} + p(t)$ where $\mathbf{u} = \begin{bmatrix} U_x \\ U_y \\ U_z \end{bmatrix}$, the RANS equations reads;

$$\oint \rho \bar{\mathbf{U}} \cdot \mathbf{n} dA = 0 \quad \text{Eq. (8)}$$

$$\frac{\partial}{\partial t} \int_V \rho \bar{\mathbf{U}} dV + \oint \rho \bar{\mathbf{U}} \otimes \bar{\mathbf{U}} \cdot \mathbf{n} dA = \oint \bar{P} \mathbf{n} dA + \oint \mu (\nabla \bar{\mathbf{U}} - (\overline{\mathbf{u} \otimes \mathbf{u}})) \cdot \mathbf{n} dA + \int_V \bar{f}_s dV \quad \text{Eq. (9)}$$

where over-bar symbol denotes time averaged values and $\overline{\mathbf{u} \otimes \mathbf{u}}$ represents Reynolds stresses.

Turbulent diffusion and dissipation are solved by using shield functions which utilize different length and time scales for RANS and LES portions of the simulation. Details for the formulations of turbulence equations and DES approaches can be found in the literature [14].

Grid sensitivity for 2D simulations is conducted using three different sizes, 15, 30 and 56 thousand cells. At every refinement step, number of divisions are increased by a factor of 1.2 in the entire domain. CD values are calculated as 0.412 and 0.411 for 30 thousand and 56 thousand cells respectively. Moreover, spray angles are measured as 64.8 and 64.9°. Hence 30 thousand cells are selected for 2D simulations. CD and spray angle results for 2D grid sensitivity are show in Fig. 4 and Fig 5.

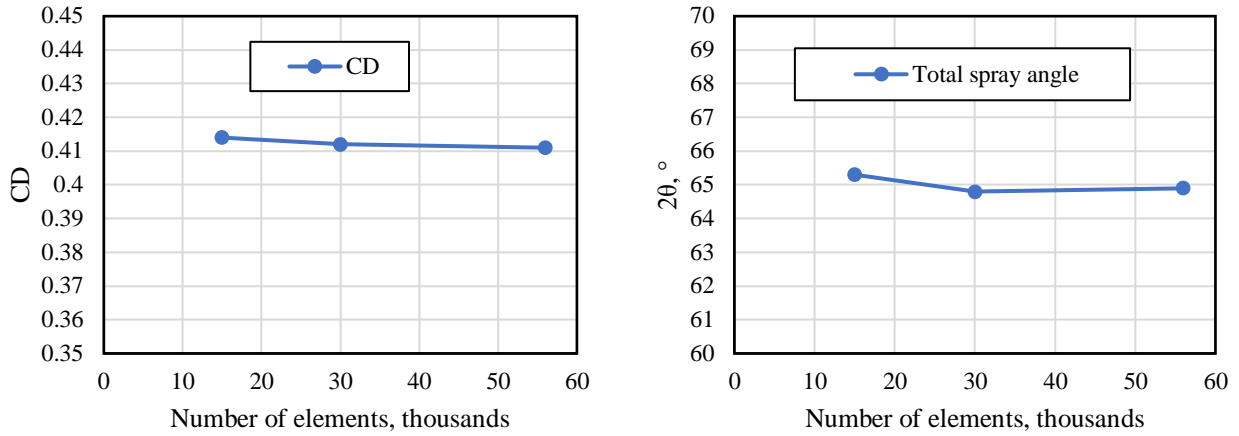


Figure 4. Grid sensitivity of CD and 2θ for 2D simulations at 80 g/s

For 3D simulations, 3.80, 6.57 and 11.53 million hexahedral elements are used for grid sensitivity. Results for different sizes of grid are shown in Fig. 5. Moreover, spray angle measurement is shown for 6.57 million grid in Fig. 6.

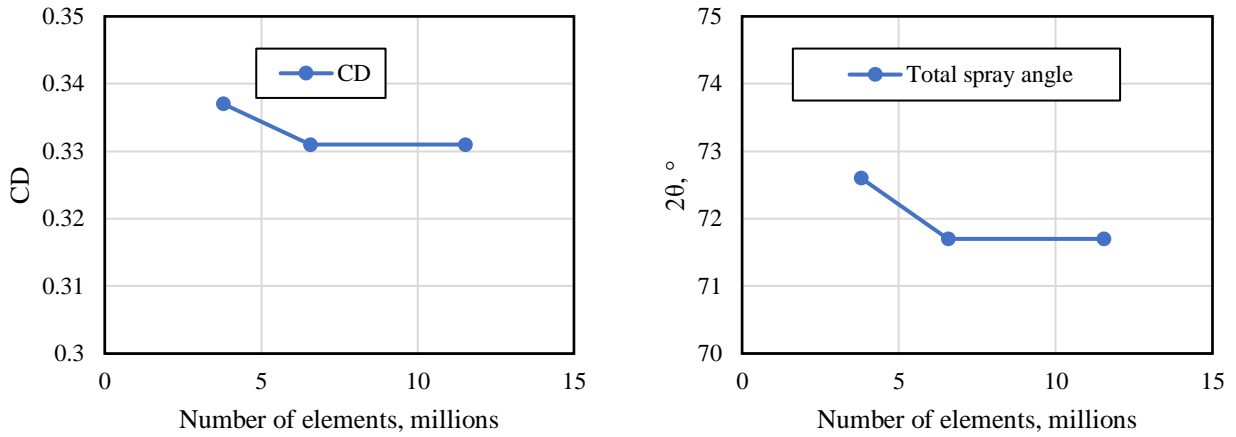


Fig. 5 Grid sensitivity analysis for CD and total spray angle at 80 g/s

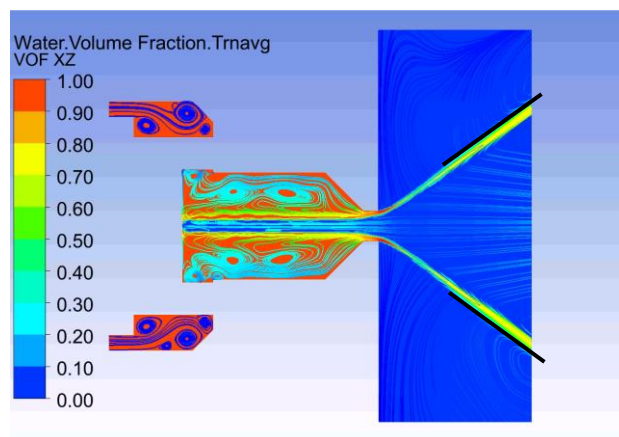


Fig. 6 Spray angle measurement for 6.57 million grid at 80 g/s

CD values for 6.57 and 11.53 million grids are calculated as 0.331. Moreover spray angle is measured the same for the two meshes as 71.7°. Therefore, 6.57 million cells grids size is selected for 3D simulations.

Results and Discussion

Transient simulations are conducted for 2D and 3D simulations using maximum CFL number 1 which corresponds to a time step of 5e-7 to 2e-6 seconds for different grid sizes. Simulations are run for approximately 0.25 seconds which accounts for 3 turnover time of the nozzle. In the 2D simulation, time averaged VOF contour and tangential velocity behaviour shown in Fig. 8 seem appropriate for the flow physics of a hollow cone pressure swirl atomizer.

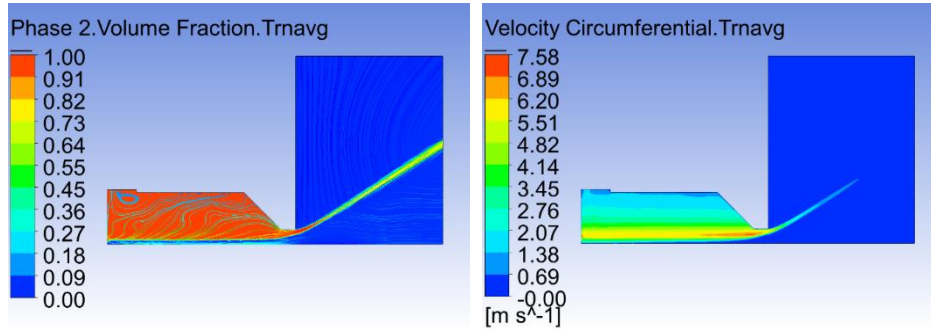


Fig 7. 2D time averaged VOF contour along with velocity streamlines (left) and tangential velocity contour (right) at 80 g/s

Secondary vortices are not observed in the swirl chamber except for a small vortex at the inlet of the swirl chamber. Tangential velocity contour is in line with Rankine vortex behavior. CD is calculated as 0.412 and total spray angle is measured as 64.8°. In Table 2, velocity components calculated at the orifice exit are shown. It is seen that tangential velocity is significantly lower than axial velocity which results in low spray angle.

2D simulations are conducted with a single core CPU. Total duration of the simulation including the statistical averaging is measured as 26 hours. Therefore, the computational cost of the 2D simulation becomes 26 core-hours.

Additional Taylor vortices are observed in the swirl chamber for 3D simulations as shown in Fig. 8. On the other hand, tangential velocity behavior is similar to the 2D analysis as it increases towards the center of the nozzle. CD is calculated as 0.332 and total spray angle is measured as 71.7°. Velocity components at the orifice exit for 3D simulation are shown in Table 5. Orifice exit velocity magnitude is 22.8% higher in 3D simulations.

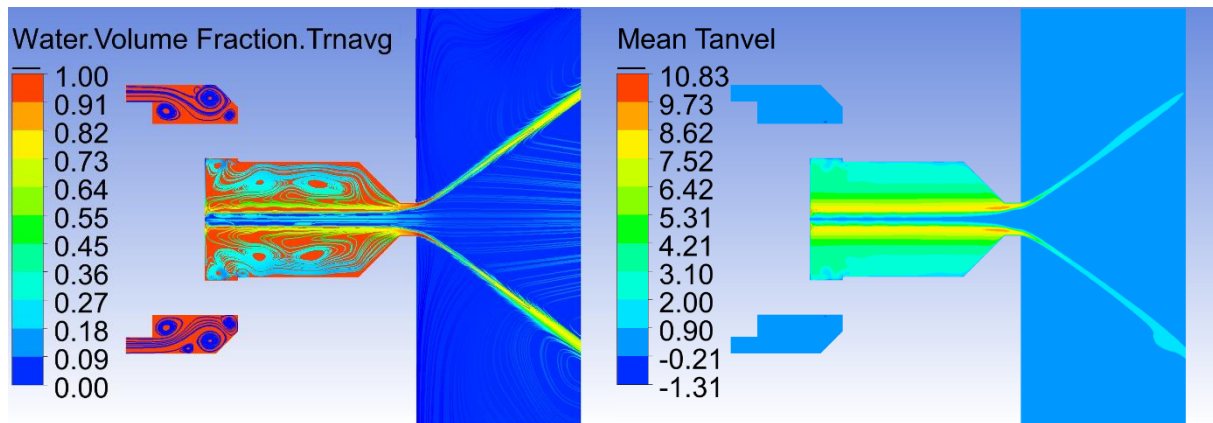


Fig. 8 3D time averaged VOF contour along with velocity streamlines (left) and tangential velocity contour (right) at 80 g/s

Table 2. 2D and 3D Simulations Orifice Exit Velocity Components at 80 g/s

Simulation Type	Water Orifice Exit Axial Velocity (m/s)	Water Orifice Exit Tangential Velocity (m/s)	Water Orifice Exit Velocity Magnitude (m/s)
2D	7.30	4.88	8.89
3D	8.56	6.57	10.92

3D simulations are conducted using 8 node HPC cluster with 240 cores. Total duration is measured as 103 hours. Hence, the computational cost becomes 24720 core-hours. The increase in computational cost basically comes from the number of elements used in the 3D domain.

Experiments are conducted for the plexi-glass nozzle using water at 20°C and flow rate and pressure measurements are taken. Tangential port inlet Reynolds number is calculated as 8905 for 80 g/s flow rate and 4453 for 40 g/s flow rate. Moreover, 100 images are merged to calculate the time averaged spray angle as shown in Fig. 9.

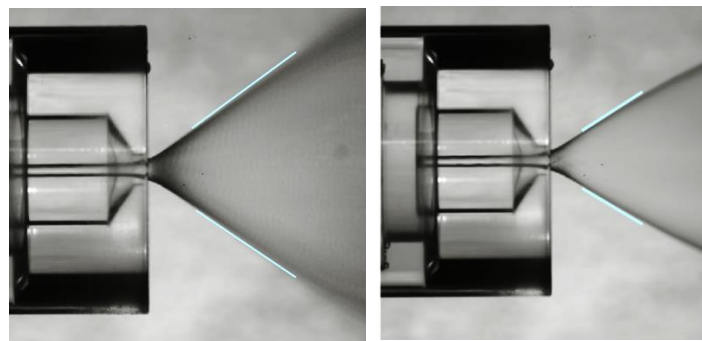


Figure 9. High speed camera recording of the nozzle at 80 g/s (left) and 40 g/s (right).

The results for CD, total spray angle and film thickness are compared in Table 3.

Table 3. Comparison of 2D-3D simulation results and experimental data

Flow rate (g/s)	Simulation Type	Discharge coefficient (CD)	Total spray angle (2θ)	Film thickness (mm)	Computational cost (core-hours)	Number of elements (millions)
80 g/s	Experimental	0.336	72.5	0.71	-	-
	2D axisymmetric	0.412	64.8	0.81	26	0.03
	Full sector 3D	0.331	71.7	0.70	24720	6.57
40 g/s	Experimental	0.352	63.2	0.87	-	-
	2D axisymmetric	0.426	54.8	0.84	26	0.03
	Full sector 3D	0.340	67.9	0.75	24720	6.57

Generally, accuracies in the 3D simulations are high for CD and spray angle. Maximum CD error is calculated as 3.5% and spray angle error is calculated as 4.7° at 40 g/s flow rate. On the other hand, maximum CD error for the 2D simulations reach up to 22.6% and maximum spray angle error is calculated as 7.7° at 80 g/s flow rate. When the flow rate is decreased from 80 g/s to 40 g/s, CD and film thickness increases slightly in the experiments. This behaviour is captured with 2D and 3D simulations. However, there is an overshoot of CD and film thickness in 2D simulation results. Accordingly, orifice exit velocity components are lower in 2D simulations as shown in Table 2. Additionally, spray angles are lower than the experimental data and 3D simulations. The main reason for poor estimation of CD in 2D simulations might be related with the lower level of swirl calculated inside the nozzle than that in 3D simulations. Since swirl is directly related with the film thickness, axial velocity at the orifice exit is also affected by the swirl level.

Conclusions

A generic hollow-cone simplex nozzle is tested and flow simulations are conducted in 2D and 3D computational domain. Although the computational cost for 2D method is approximately 1000 times lower than 3D method, CD estimation error at 80 g/s are calculated as 22.6% higher than the experimental data. On the other hand, CD and spray angle predictions with 3D simulations are quite close to the experimental data. For this type of geometry and similar inlet Re numbers, 3D simulations could be very useful to obtain more precise CD and spray angle values. If 2D simulations have to be used, the effect of the inlet boundary condition on the generated swirl and viscous dissipation in the nozzle should be investigated in detail.

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Nomenclature

ΔP	=	atomizer pressure difference, Pa
2θ	=	total spray cone angle, °
ρ_{liq}	=	liquid density, kg/m ³
\dot{m}	=	mass flow rate, kg/s
A_o	=	atomizer exit orifice area, m ²
α_i	=	volume fraction of i^{th} phase
κ_i	=	surface curvature
σ_{ij}	=	surface tension between i^{th} and j^{th} phase, N/m
\mathbf{U}	=	velocity vector, m/s
\mathbf{n}	=	normal vector, m/s
f_s	=	surface tension force, N/m
g	=	gravitational acceleration, m ² /s
dA	=	differential surface area, m ²
dV	=	differential volume, m ³

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